

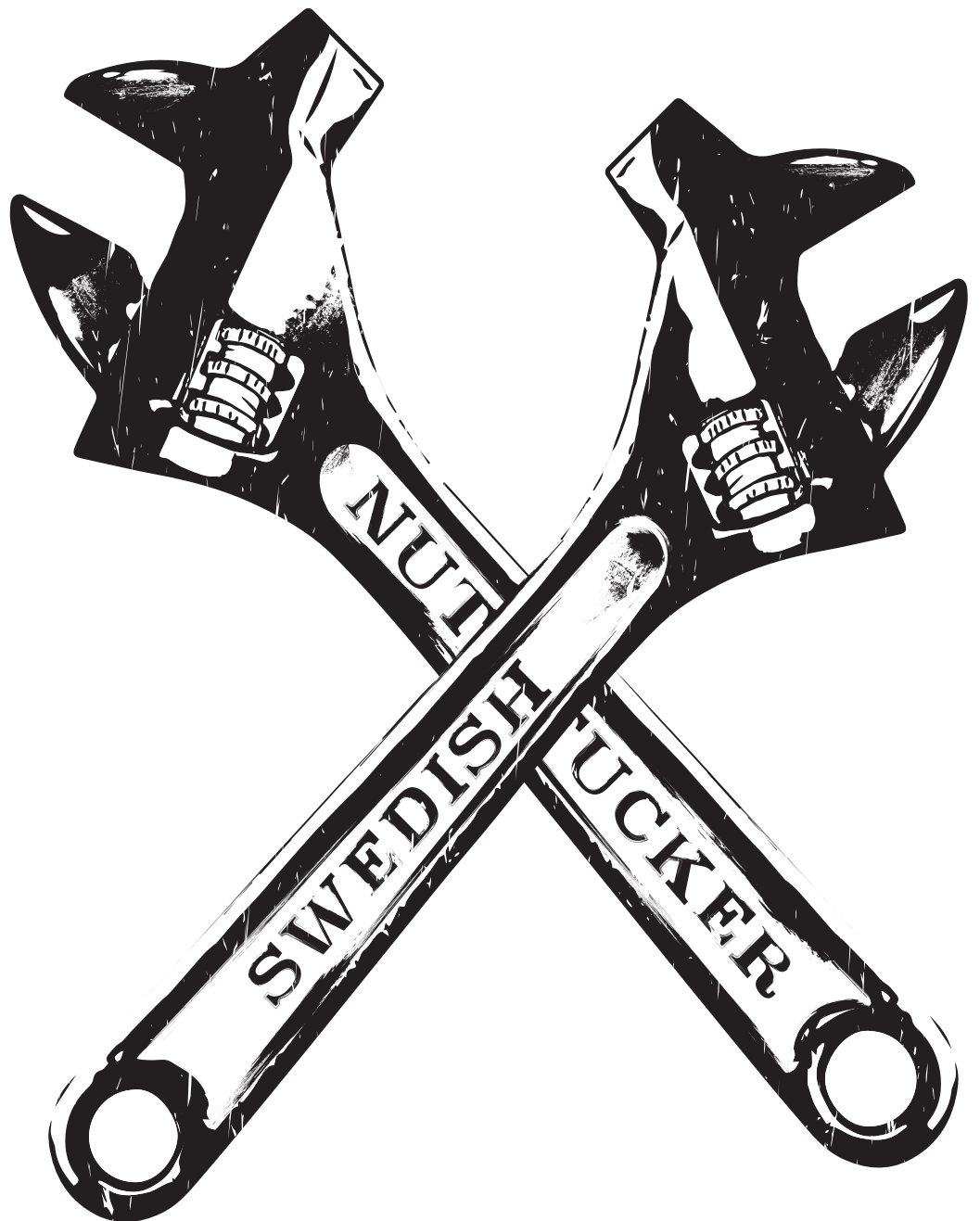
TAP CHART

METRIC TAP DRILL SIZES

TAP SIZE	DRILL SIZE(mm)	DECIMAL(in)
M1.6 x 0.35	1.25	1/4 BEE'S DICK
M1.8 x 0.35	1.45	.0571
M2 x 0.4	1.60	.0630
M2.2 x 0.45	1.75	.0689
M2.5 x 0.45	2.05	.0807
M3 x 0.5	2.50	.0984
M3.5 x 0.6	2.90	.1142
M4 x 0.7	3.30	.1299
M4.5 x 0.75	3.70	.1457
M5 x 0.8	4.20	.1654
M6 x 1	5.00	.1968
M7 x 1	6.00	.2362
M8 x 1.25	6.70	.2638
M8 x 1	7.00	.2756
M10 x 1.5	8.50	.3346
M10 x 1.25	8.70	.3425
M12 x 1.75	10.20	.4016
M12 x 1.25	10.80	.4252
M14 x 2	12.00	.4724
M14 x 1.5	12.50	.4921
M16 x 2	14.00	.5512
M16 x 1.5	14.50	.5709
M18 x 2.5	15.50	.6102
M18 x 1.5	16.50	.6496
M20 x 2.5	17.50	.6890
M20 x 1.5	18.50	.7283
M22 x 2.5	19.50	.7677
M22 x 1.5	20.50	.8071
M24 x 3	21.00	.8268
M24 x 2	22.00	.8661
M27 x 3	24.00	.9449
M27 x 2	25.00	.9843
M30 x 3.5	26.50	1.0433
M30 x 2	28.00	1.1024
M33 x 3.5	29.50	1.1614
M33 x 2	31.00	1.2205
M36 x 4	32.00	1.2598
M36 x 3	33.00	1.2992
M39 x 4	35.00	1.3780
M39 x 3	36.00	1.4173

PIPE TAP DRILL SIZES (BSPT)

TAP SIZE	DRILL SIZE(mm)	DECIMAL(in)
1/8 x 28	8.40	.3307
1/4 x 19	11.20	.4409
3/8 x 19	14.75	.5807
1/2 x 14	18.25	.7185
3/4 x 14	23.75	.9350
1 x 11	30.00	1.1811
1-1/4 x 11	38.50	1.5157
1-1/2 x 11	44.50	1.7520
2 x 11	56.00	2.2047



PIPE TAP DRILL SIZES (BSPF)

TAP SIZE	DRILL SIZE(mm)	DECIMAL(in)
1/8 x 28	8.80	.3465
1/4 x 19	11.80	.4646
3/8 x 19	15.25	.6004
1/2 x 14	19.00	.7480
5/8 x 14	21.00	.8268
3/4 x 14	24.50	.9646
7/8 x 14	28.50	1.1220
1 x 11	30.75	1.2106
1-1/4 x 11	39.50	1.5551
1-1/2 x 11	45.50	1.7913
1-3/4 x 11	51.00	2.0078
2 x 11	57.00	2.2441
2-1/4 x 11	62.70	2.4685
2-1/2 x 11	72.10	2.8386
3 x 11	84.80	3.3386

IN COMMUNIST EMPIRE OF DIRT, TAP BREAKS YOU!